FINISHED FILTER ROD DESCRIPTIVE

CABARRUS COUNTY
MARLBORO "BLUE" ULTRA LIGHTS 83MM REGULAR FTB
BRAND CODE-01780 (STD)

EFFECTIVE DATE: 02/19/96
STANDARD PRODUCTION

MACHINE TYPE	:	KDF-2			
FILTER ROD LENGTH	:	108.0	MM		
FILTER CIRCUMFERENCE	:	24.45	MM (LASER)		
NUMBER UP	:	4			
PLUG LENGTH	:	27.0	MM		
ROD R.T.D.	:	475	MM H2O (TOTAL ENCAP)		
PLUG R.T.D.	:	123	MM H2O		
PLASTICIZER	:	TRIACETIN PZ			05-800-A
APPLICATION PERCENT	:	8.00	% OF DRY WEIGHT		
APPLICATION WEIGHT	:	5.50	GRAMS/100 RODS	1.37	GRAMS/25 RODS
FILTER TOW	:	FT-111 #10 (EASTMAN)			05-111-E
	:	FT-111 #10 (CELANESE)			05-111-C
DENIER PER FILAMENT	:	2.6			
TOTAL DENIER	:	39,000			
CROSS SECTION	:	# 10			
PLUG WRAP USE UP	:	26.25MM X 4000M KC 260M4T			06-262-A
REPLACE WITH	:	26.25MM X 4000M KC 260M4T			06-296-A
ANCHOR ADHESIVE USE UP	:	UPACO 6735-A		PVA	62-088-A
REPLACE WITH	:	FULLER WB 3918 RL			61-066-A
GLUE APP. FOR ANCH. ADH	:	SINGLE GLUE LINE			
LAP ADHESIVE	:	FULLER HM 8229CH			61-428-A
DRY WEIGHT	:	68.70	GRAMS/100 RODS	17.18	GRAMS/25 RODS
DRY WEIGHT W/ GLUE	:	68.93	GRAMS/100 RODS	17.23	GRAMS/25 RODS
WET WEIGHT W/ GLUE	:	74.43	GRAMS/100 RODS	18.60	GRAMS/25 RODS

SAP CROSS REFERENCE #: FILTER: B07004

2054437783

REASON FOR CHANGE : SPEC UPDATED TO REFLECT REVISED PLUG RTD
: CALCULATIONS

PREPARED BY : D.J. KELTON (A/S400) PRINTING DATE : 2/15/96
PREPARATION DATE : 2/15/96 PRINTING TIME : 10:39:41

APPROVED BY: Janice M Bass SUPERCEDES SPECIFICATION DATED: 1/01/96

Source: https://www.industrydocuments.ucsf.edu/docs/khwm0004